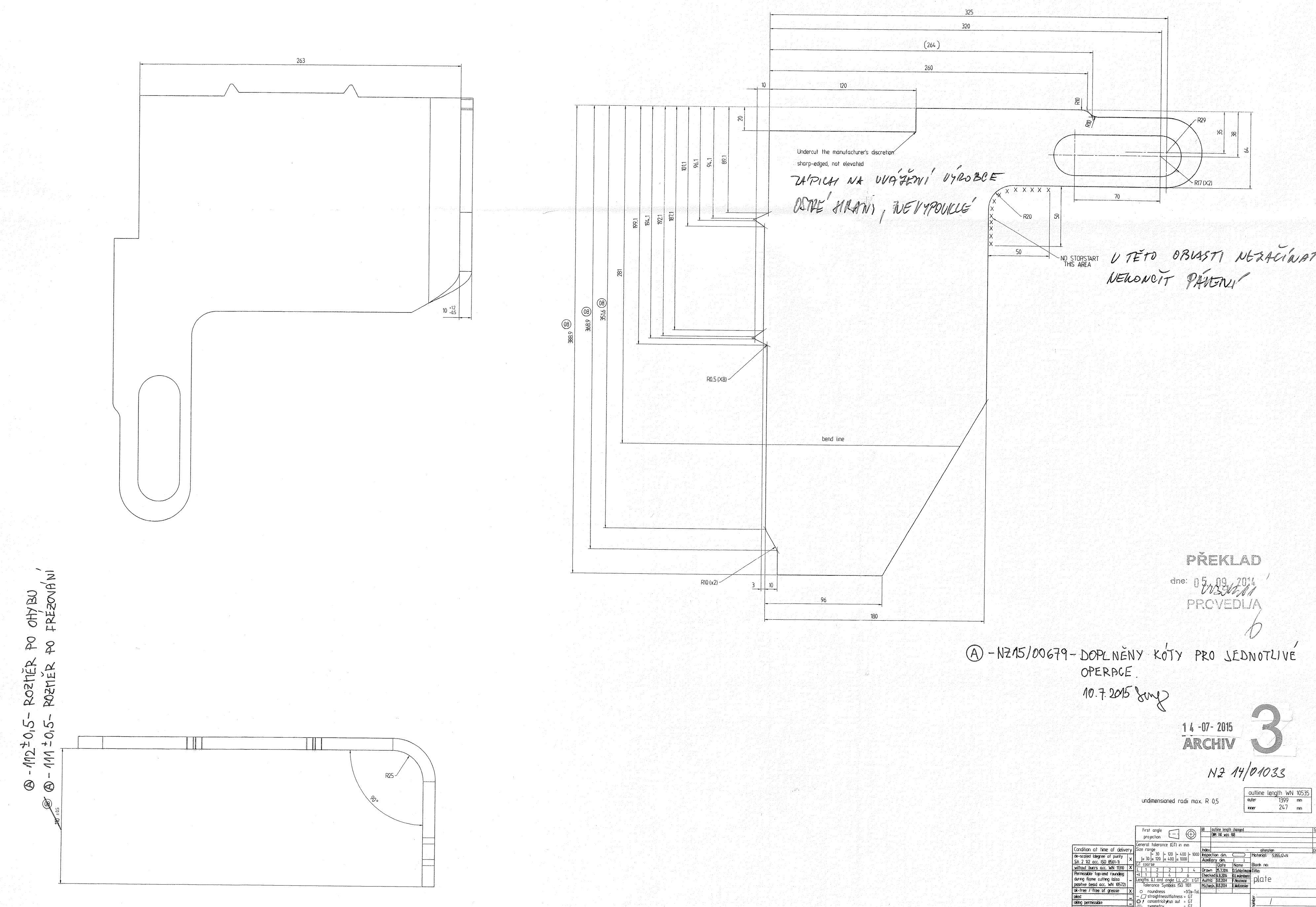

PŘEKLAD

dne: 05. 09. 2014

PROVEDL/A

Ⓐ - NZ15/00679 - DOPLNĚNY KÓTY PRO JEDNOTLIVÉ OPERACE.

10.7.2015

14 -07- 2015

ARCHIV 3

NZ 14/01033

undimensioned radii max. R 0,5

outline length WN 10535		
outer	1399	mm
inner	247	mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	–
oil-free / free of grease	X
oiled	–
oiling permissible	–
alternatively identify condition at time of delivery with an X	

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000
GT coarse					
L	1	2	2	3	4
∠	1	2	4	6	

Lengths (L) and angle (⊥ ∠) = ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- // parallelism = GT
- ⊕ position = GT

Languages: de,en

Index	alteration	Change no	Fit	Toler.
08	outline length changed DIM 110 was 108	T62937		

Inspection dim.

Auxiliary dim. ( )

	Date	Name
Drawn	25.7.2014	D.Schleifmann
Checked	4.8.2014	D.Lindenborn
Auth'd	5.8.2014	F.Neumann
M.check.	8.8.2014	E.Matzonder

Material: S355J2+N

Blank no:

Weight in kg: 5.4

Title: plate

PROD.

Scale 1:1

Drawing number: 15014462155

Sheet: 1 of: 1

Confidential document Refer to protection notice ISO 16016

Repl.

Orig. 15014462155d001

Released

A0

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